

What Is Claimed Is:

- 1 1. A synthetic polymer and starch blend comprising:
2 1-30 wt.% starch;
3 1-24 wt.% a compatibilizer; and,
4 the remainder a polymer.

- 1 2. The blend of Claim 1 wherein said starch is granular starch.

- 1 3. The blend of Claim 1 wherein said starch is selected from the group
2 consisting of cornstarch, wheat starch, rice starch, and potato starch.

- 1 4. The blend of Claim 1 wherein said compatibilizer is comprised of 75-98 wt.%
2 polymer and 2-25 wt.% grafting compound, wherein said grafting compound is covalently
3 attached to said polymer.

- 1 5. The blend of Claim 4 wherein said grafting compound is maleic anhydride.

- 1 6. The blend of Claim 4 wherein the polymer of the compatibilizer is selected
2 from the group consisting of polyethylene, polypropylene, polystyrene, polybutylene,
3 poly(styrene-ethylene-butylene-stryrene), poly(ethylene terephthalate), polyvinyl fluoride,
4 polyvinyl chloride, or derivatives thereof.

- 1 7. The blend of Claim 4 wherein said grafting compound comprises 5 wt.% of
2 said compatibilizer.

1 8. The blend of Claim 1 wherein said polymer is selected from the group
2 consisting of polyethylene, polypropylene, polystyrene, polybutylene, poly(styrene-ethylene-
3 butylene-stryrene), poly(ethylene terephthalate), polyvinyl fluoride, polyvinylchloride, or
4 derivatives thereof.

1 9. The blend of Claim 1 wherein said polymer is polyethylene.

1 10. A method for synthesizing a synthetic polymer and starch blend, comprising
2 mixing 1-30 wt.% granular starch with 1-24% compatibilizer and the remainder polymer;
3 and,
4 reacting the mixture such that the compatibilizer and the granular starch
5 become covalently bound.

1 11. The method of Claim 10 wherein said reacting comprises applying heat and
2 pressure.

1 12. The method of Claim 10 wherein said compatibilizer comprises 1-20 wt.%
2 grafting compound and 80-99 wt.% polymer.

1 13. The method of Claim 12 wherein said grafting compound is maleic
2 anhydride.

1 14. The method of Claim 12 wherein said grafting compound comprises 5 wt.%
2 of said compatibilizer.

1 15. The method of Claim 12 wherein the polymer of the compatibilizer is
2 selected from the group consisting of polyethylene, polypropylene, polystyrene,
3 polybutylene, poly(styrene-ethylene-butylene-stryrene), poly(ethylene terephthalate),
4 polyvinyl fluoride, polyvinylchloride, or derivatives thereof.

1 16. The method of Claim 10 wherein said polymer is selected from the group
2 consisting of polyethylene, polypropylene, polystyrene, polybutylene, poly(styrene-ethylene-
3 butylene-stryrene), poly(ethylene terephthalate), polyvinyl fluoride, polyvinyl chloride or
4 derivatives thereof.

1 17. A synthetic polyethylene and starch covalently bound mixture comprising:
2 5-30% of a granular starch selected from the group consisting of wheat starch,
3 cornstarch, rice starch, potato starch or high amylose starch, wherein said starch is not
4 gelatinized;

5 a polymer selected from the group consisting of polyethylene, polypropylene,
6 or polyethylene derivatives;

7 a compatibilizer selected from the group consisting of maleic anhydride or
8 chemicals having similar reactive properties;

9 wherein application of heat and pressure to the mixture produces covalent
10 bonds between the compatibilizer and the starch;

11 wherein said compatibilizer is covalently bound to said polymer;

12 wherein said starch granules are 10-100 micrometers in diameter;
13 wherein said compatibilizer is attached to approximately 5% of individual
14 monomer units;
15 wherein the resulting mixture is less expensive and more biodegradable than
16 pure polyethylene and has similar mechanical properties; and,
17 wherein said mixture absorbs relatively little water.

1 18. The synthetic polymer and starch blend of claim 1 wherein the polymer is
2 selected
3 from the group consisting of polyethylene, polypropylene, polystyrene, polybutylene,
4 poly(styrene-ethylene-butylene-styrene), poly(ethylene terephthalate), polyvinyl fluoride,
5 polyvinyl chloride or derivatives thereof and the compatibilizer is comprised of maleic
6 anhydride grafted poly(styrene-ethylene-butylene-styrene).